

Consigne : Effectue ces additions.

technique opératoire de l'addition ... technique opératoire de l'addition ... technique opératoire de l'addition ... technique opératoire de l'addition ... technique opératoire de l'addition ...

$\begin{array}{r} 20 \\ + 19 \\ \hline \dots \end{array}$	$\begin{array}{r} 15 \\ + 20 \\ \hline \dots \end{array}$	$\begin{array}{r} 15 \\ + 19 \\ \hline \dots \end{array}$	$\begin{array}{r} 18 \\ + 14 \\ \hline \dots \end{array}$
$\begin{array}{r} 19 \\ + 19 \\ \hline \dots \end{array}$	$\begin{array}{r} 15 \\ + 13 \\ \hline \dots \end{array}$	$\begin{array}{r} 18 \\ + 14 \\ \hline \dots \end{array}$	$\begin{array}{r} 14 \\ + 16 \\ \hline \dots \end{array}$
$\begin{array}{r} 19 \\ + 12 \\ \hline \dots \end{array}$	$\begin{array}{r} 16 \\ + 11 \\ \hline \dots \end{array}$	$\begin{array}{r} 10 \\ + 10 \\ \hline \dots \end{array}$	$\begin{array}{r} 14 \\ + 17 \\ \hline \dots \end{array}$
$\begin{array}{r} 15 \\ + 12 \\ \hline \dots \end{array}$	$\begin{array}{r} 19 \\ + 19 \\ \hline \dots \end{array}$	$\begin{array}{r} 15 \\ + 13 \\ \hline \dots \end{array}$	$\begin{array}{r} 12 \\ + 14 \\ \hline \dots \end{array}$
$\begin{array}{r} 12 \\ + 18 \\ \hline \dots \end{array}$	$\begin{array}{r} 14 \\ + 17 \\ \hline \dots \end{array}$	$\begin{array}{r} 16 \\ + 11 \\ \hline \dots \end{array}$	$\begin{array}{r} 11 \\ + 15 \\ \hline \dots \end{array}$

Je m'appelle :

Nous sommes le :

Consigne : Pose et effectue ces additions.

technique opératoire de l'addition ... technique opératoire de l'addition ... technique opératoire de l'addition ... technique opératoire de l'addition ... technique opératoire de l'addition ...

$20 + 19 =$	$15 + 20 =$	$15 + 19 =$	$18 + 14 =$
$19 + 19 =$	$15 + 13 =$	$18 + 14 =$	$14 + 16 =$
$19 + 12 =$	$16 + 11 =$	$10 + 10 =$	$14 + 17 =$
$15 + 12 =$	$19 + 19 =$	$15 + 13 =$	$12 + 14 =$
$12 + 18 =$	$14 + 17 =$	$16 + 11 =$	$11 + 15 =$


Je m'appelle :

Nous sommes le :

## CORRECTION

$\begin{array}{r} 20 \\ + 19 \\ \hline 39 \end{array}$	$\begin{array}{r} 15 \\ + 20 \\ \hline 35 \end{array}$	$\begin{array}{r} \overset{1}{1}5 \\ + 19 \\ \hline 34 \end{array}$	$\begin{array}{r} \overset{1}{1}8 \\ + 14 \\ \hline 32 \end{array}$
$\begin{array}{r} \overset{1}{1}9 \\ + 19 \\ \hline 38 \end{array}$	$\begin{array}{r} 15 \\ + 13 \\ \hline 28 \end{array}$	$\begin{array}{r} \overset{1}{1}8 \\ + 14 \\ \hline 32 \end{array}$	$\begin{array}{r} \overset{1}{1}4 \\ + 16 \\ \hline 30 \end{array}$
$\begin{array}{r} \overset{1}{1}9 \\ + 12 \\ \hline 31 \end{array}$	$\begin{array}{r} 16 \\ + 11 \\ \hline 27 \end{array}$	$\begin{array}{r} 10 \\ + 10 \\ \hline 20 \end{array}$	$\begin{array}{r} \overset{1}{1}4 \\ + 17 \\ \hline 31 \end{array}$
$\begin{array}{r} 15 \\ + 12 \\ \hline 27 \end{array}$	$\begin{array}{r} \overset{1}{1}9 \\ + 19 \\ \hline 38 \end{array}$	$\begin{array}{r} 15 \\ + 13 \\ \hline 28 \end{array}$	$\begin{array}{r} 12 \\ + 14 \\ \hline 26 \end{array}$
$\begin{array}{r} \overset{1}{1}2 \\ + 18 \\ \hline 30 \end{array}$	$\begin{array}{r} \overset{1}{1}4 \\ + 17 \\ \hline 31 \end{array}$	$\begin{array}{r} 16 \\ + 11 \\ \hline 27 \end{array}$	$\begin{array}{r} 11 \\ + 15 \\ \hline 26 \end{array}$